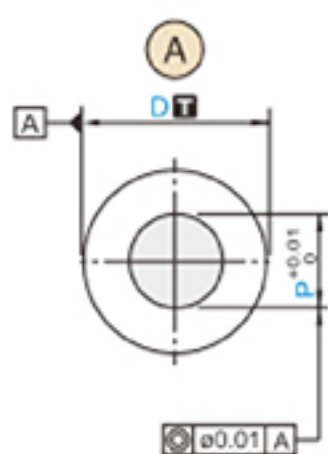
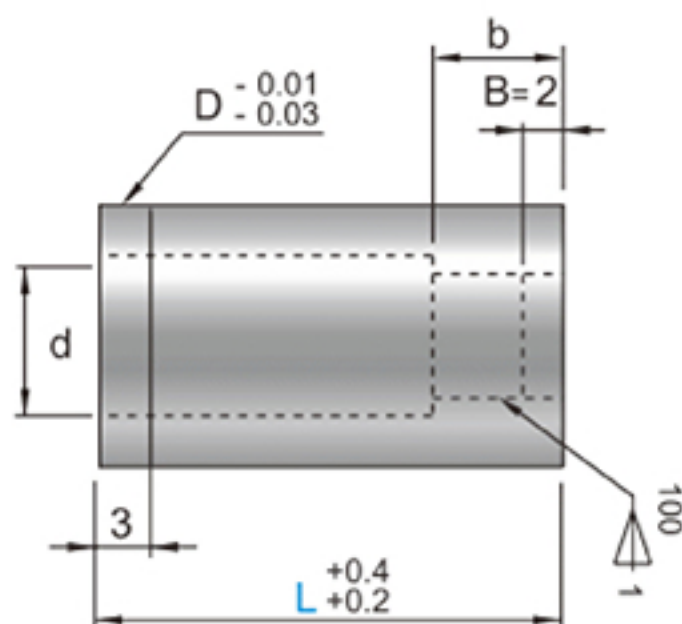
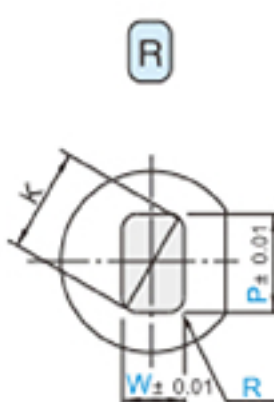


WMSD
WSD
WPMSD
WPSD



$$P \geq W$$

$$K = \sqrt{P^2 + W^2}$$

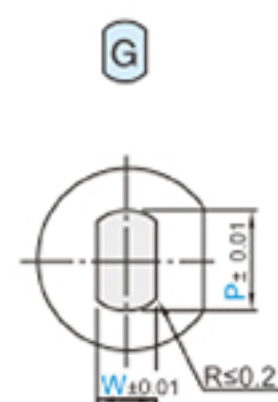


$$P \geq W \quad 0.15 \leq R < W/2$$

$$K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$$



$$P > W$$



$$P > W$$

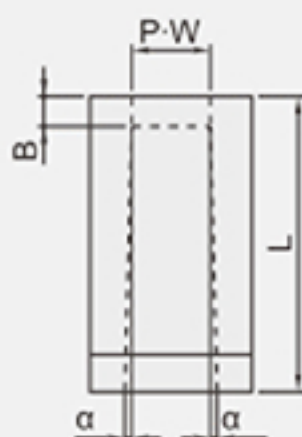
				Catalog No.
T	M	M	D	Type
D n5	SKH51	61~64HRC	D3~ 5	Ⓐ WMSD
	SKD11	60~63HRC	D6~56	Ⓑ Ⓒ Ⓓ Ⓔ WSD□
			D8~56	Ⓐ WPMSD
			D6~25	Ⓑ Ⓒ Ⓓ Ⓔ WPSD□
		64~67HRC	D8~25	



 **ORDER** Catalog No. - L - P - W - R (R)
WMSD 13 - 30 - P7.00

D			Catalog No.		L	(A)	(D) (E) (R) (G)	(R)	b	d
D	n5	+0.005 0	Type	D		P	P-K max.	P-Wmin.		
3	+0.008 +0.004	+0.005 0	(SKH51) (D n5) Ⓐ WMSD	3	16-20	0.30 ~ 1.00	—	—	—	2.0
4	+0.013 +0.008			4	16-20-22-25-28-30	0.50 ~ 2.00	—	—		2.4
5	+0.013 +0.008			5	16-20-22-25-28-30	0.50 ~ 2.50	—	—		2.9
(6)				(6)	16-20-22-25-28-30-32-35	1.00 ~ 3.00	—	—		3.4
8	+0.016 +0.010			8	16-20-22-25-28-30-32-35	1.00 ~ 4.00	4.00	1.00		4.4
10	+0.020 +0.015	—	(SKD11) (D n5) Ⓐ WMSD Ⓓ WSDD Ⓡ WSDR ⓔ WSDE ⓐ WSDG	10	16-20-22-25-28-30-32-35-40	2.00 ~ 6.00	6.00	1.20	0.15 ~ W/2 Ⓡ	6.4
13	+0.020 +0.012			13		3.00 ~ 8.00	8.00	1.50		8.4
16	+0.024 +0.015			16		5.00 ~ 10.00	10.00	2.00		10.6
20	+0.024 +0.015			20		7.00 ~ 12.00	12.00	3.00		12.6
22	+0.024 +0.015			22		8.00 ~ 14.00	14.00	3.00		14.6
25	+0.028 +0.017			25		10.00 ~ 16.00	16.00	3.00		16.6
32	+0.028 +0.017			32		15.00 ~ 20.00	20.00	4.00		20.6
38	+0.033 +0.020			38		19.00 ~ 26.00	26.00	5.00		26.6
45	+0.033 +0.020			45		25.00 ~ 35.00	35.00	6.00		36.0
50	+0.033 +0.020			50		33.00 ~ 40.00	40.00	7.00		41.0
56	+0.033 +0.020			56		38.00 ~ 45.00	45.00	8.00		46.0
(6)	+0.013 +0.008	+0.005 0	(D n5) Ⓐ WPMSD Ⓓ WPSDD Ⓡ WPSDR ⓔ WPSDE ⓐ WPSDG	(6)	16-20-22-25 -30 -35	1.00 ~ 3.00	—	—		3.4
8	+0.016 +0.010			8		1.00 ~ 4.00	4.00	1.00		4.4
10	+0.020 +0.015			10		2.00 ~ 6.00	6.00	1.20		6.4
13	+0.020 +0.012			13		3.00 ~ 8.00	8.00	1.50		8.4
16	+0.024 +0.015			16		5.00 ~ 10.00	10.00	2.00		10.6
20	+0.024 +0.015			20		7.00 ~ 12.00	12.00	3.00		12.6
25	+0.024 +0.015			25		10.00 ~ 16.00	16.00	3.00		16.6

ⓐ D = (6)



(α×2) P-W (B=2)

L	1/50	1/100	1/150
16	0.28	0.14	0.09
20	0.36	0.18	0.12
22	0.40	0.20	0.13
25	0.46	0.23	0.15
30	0.56	0.28	0.19
35	0.66	0.33	0.22
40	0.76	0.38	0.25

